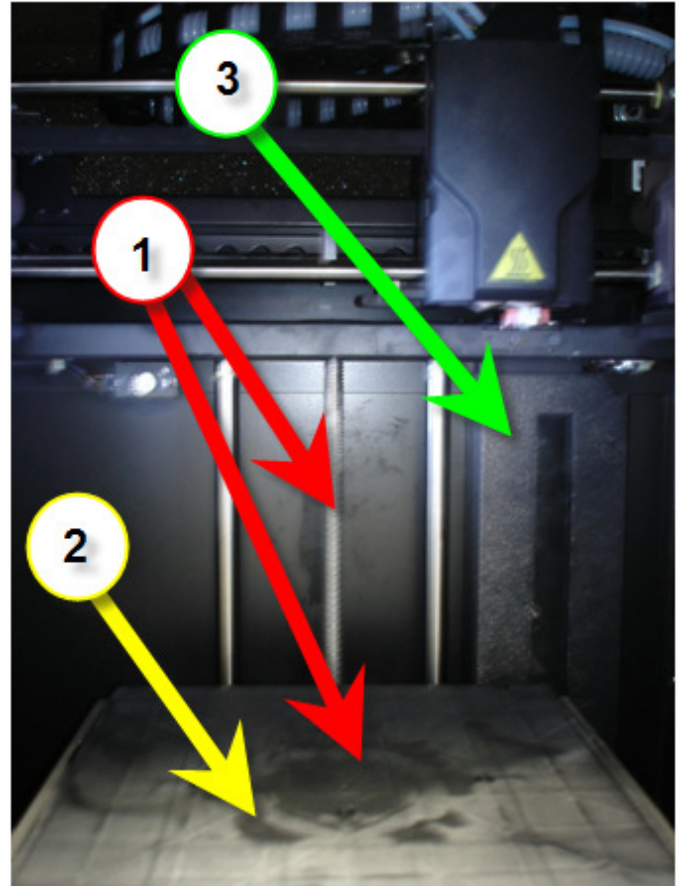


Dimension SST1200se

Pre Operational checklist

Note: At operating temperatures the chamber is at 75⁰ C (167⁰ F) and the head is at 300⁰C (572⁰F). Avoid touching metal unless wearing the provided leather gloves as severe burns may occur.

1. Visually inspect the chamber for/remove any debris on the platform or Z axis screw. (Remember the chamber may be extremely hot- use leather gloves and be cautious when working inside the chamber).
2. Ensure a clean modeling plate is installed on the platform. (Note: Ensure the plate is free from any oil or grease as this may preclude proper adhesion of the part to the plate. The plate's build surface can be cleaned with isopropyl alcohol if needed.) To insert the plate, move the two retaining lugs to the horizontal position. Using the plate's handle only, slide the plate onto the platform until fully seated (the front edge of the plate will flush with the front of the platform). Move the two retaining lugs to the vertical position. (Note: If difficulty is encountered in seating the plate, it may be warped and need replacement.)



3. Remove/empty the purge container and reinstall it.
4. Verify that both model and support cartridges are installed.

